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D350-689-043
Job Sheet 186525



Part No: D350-689-043

Job Qty: 1 ea

Part Name: Dual High Back Seat Assembly- Energy Attenuating Seat Compatible



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/16/18

Job Tracking No:

Due Date: 11/30/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: IIN-D350-689 REV.D IPP Rev:A 08-12-24 new issue DD verified by:ECI PP Rev:B as per DSI 9498 DD
10.02.12 verified by:JLM IPP REV:C 15.02.12 AS PER IIN REVC DD VERF:JLM IPP RevD: 17.09.12 IIN
REV.D DD verified by:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/30/18	0.00	0.00	Start Up Small Fab-4		DAS 11/18/2019
140	Small Fab	1 pcs		11/30/18	0.00	0.27	Small Fab-4		DAS 36 9-88
150	QC	1 pcs		11/30/18	0.00	0.00	QC5		DAS 38 9-88
155	DC	1 pcs		11/30/18	0.00	0.00	DC		21 68-8 JAN 2 1 019
160	Packaging	1 pcs		11/30/18	0.00	0.00	Packaging3-1		3-88 69
170	QC21-FG	1 Ea		11/30/18	0.00	0.00	QC21		DAS 69
Part Op 140 - ASSEMBLE SEATRAIL AND SLIDING BLOCK AS PER IIN SHEET 26									21 JAN 2 1 2019
Descriptions: 155 - Photocopy bluefiles and create labels as per PPP D350-689-043 CHG003									3-88
160 - Identify and pack for shipping as per PPP D350-689-043									

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3808-041	Seat Rail Assembly	2 Ea (2 ea)	90-Start up Operation	514691
D3809-1	Sliding Block	4 Ea (4 ea)	90-Start up Operation	5073949.
D5162-041	Seat Structure Assembly	1 Ea (1 ea)	90-Start up Operation	514540p
MS24694-S148	Screw	4 Ea (4 ea)	90-Start up Operation	5050049.
MS24694-S3	Screw	8 Ea (8 ea)	90-Start up Operation	5016894X7.5094431X1.

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3808-041	2	0	0
	D3809-1	4	9	0
	D5162-041	1	0	0
	MS24694-S148	4	40	0
	MS24694-S3	8	107	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISP Suspected L		ring ☐ ality ☐ her ☐ Approval ☐ ed By ☐ upervisor ☐ ification ☐ rinator ☐ al ☐ Container No: S146264 Part: D350 - 689 - 043 Job No: 186525 Serial No/ Batch: S146264 Revision: D Inspector: Exp Date: Instructions: TC STC SH02 - 33 Issue Date FA4281C SR016201 Dart Aerospace Ltd. 1270 Aberdeen Street Hayesbury, ON K6A 1K7 CANADA 613 692-5200 Email: sales@dartaero.com www.dartaerospace.com	
Date :		Step #:		Description Work Order Deviation	

Root Cause			FAULT CATEGORY		
☐ Environment	☐	☐ No Re-verification	☐ Pressure/Forced	☐ Temperature/Cure	☐ Power Loss/Surge
☐ Design	☐	☐ Operator	☐ Bending	☐ Set-up	☐ Folio/Program
☐ Doc/Data	☐	☐ Offset/Setup	☐ Centre Not Concentric	☐ BOM/Route	☐ Grain
☐ Equip/Tooling	☐	☐ Supplier	☐ Cracks	☐ Broken/Damage/Defect	☐ Weld
☐ Handling/Pre	☐	☐ Training	☐ Crimp/Kink/Ripple/Wave	☐ Inspection Incomplete/Unqualified	☐ Wrong Stock Pulled
☐ Material	☐	☐ Use for Testing	☐ Cuffs	☐ Contamination	☐ Out of Sequence
☐ Internal Transport	☐	☐ Poor Information	☐ Crushing	☐ Countersink	☐ Off-set
☐ Tribal Knowledge	☐	☐ Rushing	☐ Heat Treat	☐ Cut Too Short	☐ Mislabeled
☐ LOA	☐	☐ Product Improvement	☐ Wave/Twist in Tube	☐ Instructions Incomplete/Unclear	☐ Fit/Function
☐ Substation	☐	☐ Process Improvement	☐ Marks/Chatter	☐ Drill Holes	☐ Misaligned/off center
☐ Past Expiry Date	☐	☐ Manufacturing Process	OTHER :		
☐ Misidentified	☐	☐ Past Due			